

Date: Monday, 6/5/2006 11:00:43 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 27401		Part Number	: D23971		
Estimate Number	: 11865		Drawing Number	: D2397 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/5/2006	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/12/2006		
Previous Run	: 27312		Qty:	10	Um:	Each
Written By	: <u>Seq 1 Comment Below</u>					
Checked & Approved By	: <u>JK 06/06/06</u>					
Comment	: Est. A9012.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2397	Cushion	
		Comment: Qty.: 0.6750 sf(s)/Unit Total : 6.7496 sf(s) D2397 1/16" NEOPRENE BATCH: B 16919	SB 06/06/06 (10)
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200	H.M 06/06/06 (10)
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	SB 06/06/06 (10)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: G1	SB 06/06/06 (10)
5.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Inspection Level 21	SP 06/06/07 (10)

Job Completion



U 06/06/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

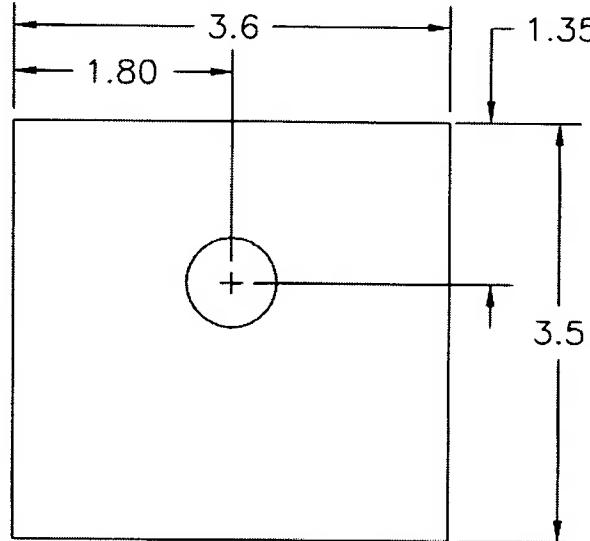
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/06/07

NOTE: Date & initial all entries

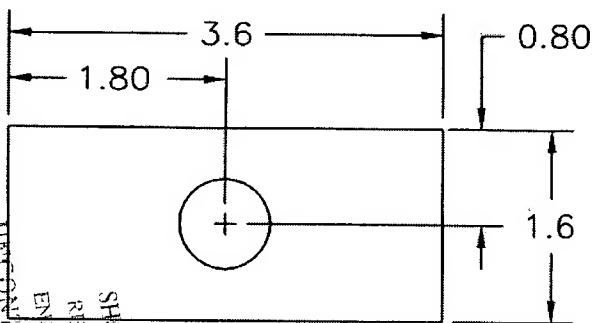
QA: N/C Closed: _____ Date: _____

DART*COPIED
6/20/95*

DESIGN BY	DRAWN BY <i>CD</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
BW CHECKED <i>KE</i>	APPROVED <i>MM</i>	DRAWING NO. D2397
DATE 98.12.03	TITLE RUBBER CUSHION	REV. C SHEET 1 OF 1 SCALE 2:3
A 95.03.22	B 96.02.16	C 98.12.03
D2397-3 ADDED D2397-3		D2397-5 REDESIGNED; ADDED D2397-5

RELEASED
(98.12.14 *KE*)**SUPERSEDED BY**
[]**UNDER REVIEW**01/03/95 *CD*~~DESIGN OK, BUT CHECK
WITH 3rd BEFORE
MANUFACTURE~~*CD, 11/05*

D2397-5
CUT USING DT8198



D2397-3
USING DT8199

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2740

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED